

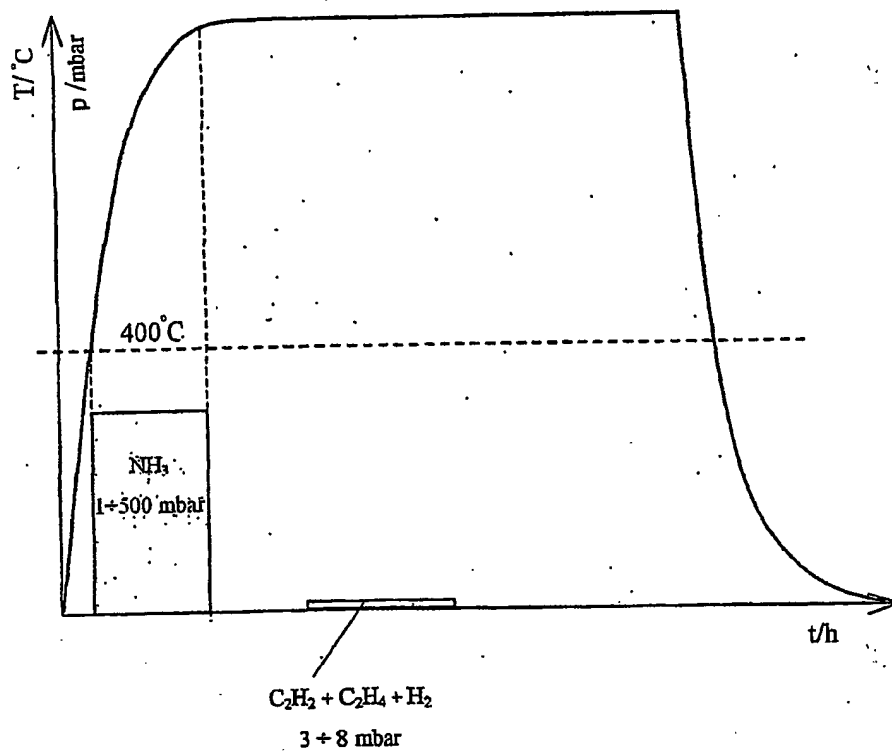
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Chart of the metering ammonia in the under-pressure carburizing cycle



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AMENDED SHEET